

**Ship Via:**



Container No: **S067439**



Crosstube Lug

PART NO: **D3910-5**
Serial No/Batch: **S067439**
Revision:
Operation:
Change No:

Packaging

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 05/01/18
Job No: 176469



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3910-5

Job Sheet 176469



Part No: D3910-5

Job Qty: 30 ea

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD IPP REV:B AS PER REV B 10-03-23 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	30 pcs		5/15/18	0.00	0.00	Purchasing		
120	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging2		
130	QC	30 pcs		5/15/18	0.00	0.00	QC6		
180	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging3-2		
190	QC21-SA	30 Ea		5/15/18	0.00	0.00	QC21		

Part Op 110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005

Descriptions: 120 - Ensure C of C is attach

PO 039730 APR 27, 2018 X 30 RL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.6000 ft (.12 ea)	110-Purchasing	
D3910-5P	Crosstube Lug	30 pcs (1 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	4	747	0
	D3910-5P	30	26	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 1:47 PM Dart.Gagnon.Michelle

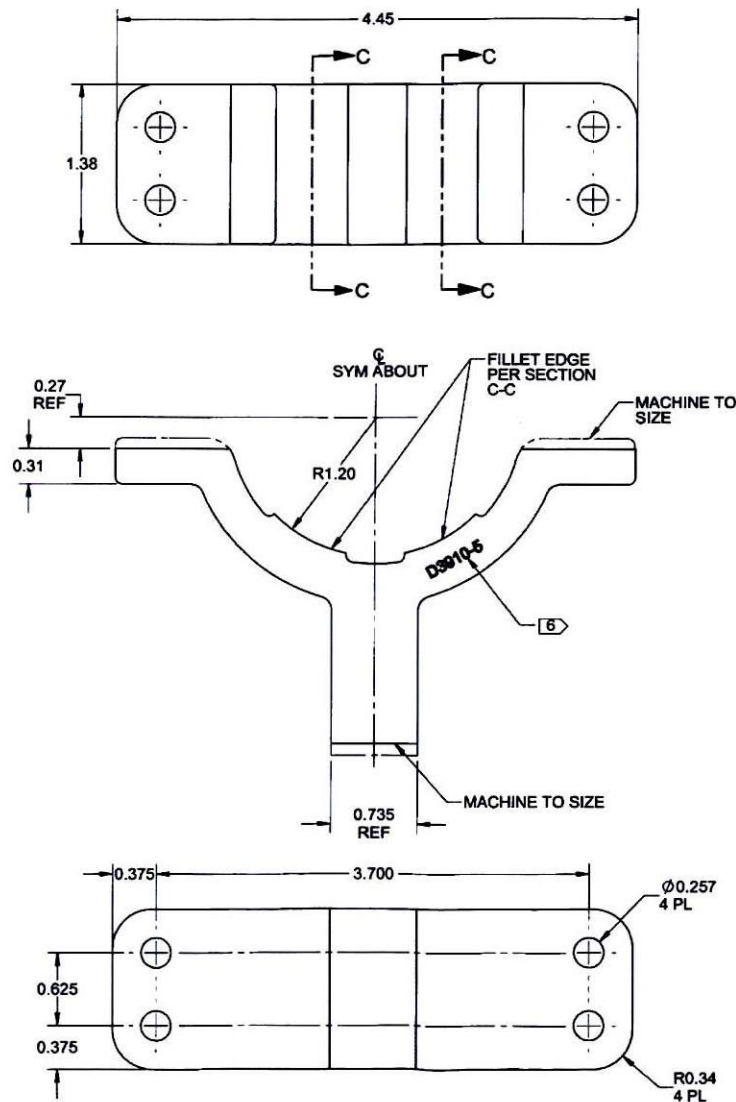
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176469

APR 25 2018

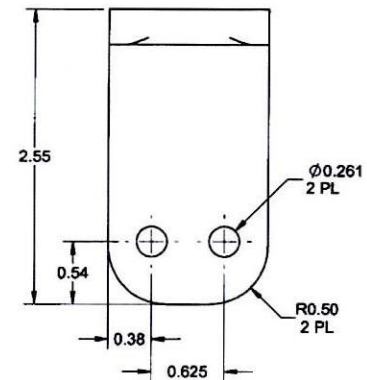
SECTION C-C



ROUND EDGE
R0.06 MIN - 0.10 MAX
2 PL



D3910-5 X-TUBE LUG



RELEASED
2014 JUN 05

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3910	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		X-TUBE LUG (350)	NTS
DATE	14.05.16	COPYRIGHT © 2016 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039730**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039730
PO Date: 4/27/18
Due Date: 5/10/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

E-MAILED
APR 27 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-3P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	39 pcs ✓	0 pcs 32x	39 pcs	\$16.10/pcs	\$627.90
Line Item Note W/O 176488											
2	D3910-5P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	35 pcs ✓	0 pcs 32x	35 pcs	\$16.10/pcs	\$563.50
Line Item Note W/O 176469											
3	D4091-1P			Lug As Per Dwg D4091 Rev. A Alodine and Paint as Per QSI 005	Firmed	5/10/18	30 pcs ✓	0 pcs 30x	30 pcs	\$16.10/pcs	\$483.00
Line Item Note W/O 176513											

Grand Total: \$1,674.40

Order Notes

cc'd At 1865/01

(Signature)



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
35	D3910-5	Crosstube Lug Paint Batch # 21854 / Material Batch # 160522	39730
39	D3910-3	Crosstube Lug Paint Batch # 21854 / Material Batch # 160522	39730
30	D4091-1	Mounting Lug Paint Batch # 21095/ Material Batch # 148835	39730

MATERIAL: supplied by DART

DAS
11
8-88

MAY 01 2018

MAY 02 2018

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 1, 2018